

Garant
Grooving toolholder, left-hand, Shank / groove width w: 8/1,5 mm

Order data

Order number	273751 8/1,5
GTIN	4045197766045
Item class	21W

Description
Version:

Made of high-tensile tool steel ($> 1300 \text{ N/mm}^2$). In conjunction with the convex insert clamping, the system achieves very high resistance to axial and radial cutting forces and thereby significantly increases the surface quality and productivity.

Through-coolant: no

Groove width w: 1,5 mm

Grooving depth t_{max} : 4.5 mm

Functional width L_4 : 8 mm

Head length L_1 : 20.5 mm

Shank width: 8 mm

Overall length L: 125 mm

Technical description

Overall length L	125 mm
Functional width L_4	8 mm
Shank width	8 mm
Groove width w	1,5 mm
Head length L_1	20.5 mm
Grooving depth t_{max}	4.5 mm
Screw	279815 12 (TX15; 3.5 Nm)
Application type	left-hand

Through-coolant	no
axial grooving possible	yes
Type of product	Boring bar

Accessories

Clamping screw	279918
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500
PrecisionBit for Torx®, shank E 6.3 Torx® profile TX15	674248 TX15
Clamping screw Type 12	279815 12