

**Garant**
**Grooving toolholder, right-hand, Shank width / groove width w: 25/4 mm**

**Order data**

Order number	273755 25/4
GTIN	4045197484918
Item class	21W

**Description**
**Version:**

Made of high-tensile tool steel ( $> 1300 \text{ N/mm}^2$ ). In conjunction with the convex insert clamping, the system achieves very high resistance to axial and radial cutting forces and thereby significantly increases the surface quality and productivity.

**Note:**

From groove width 6 mm at  $t_{\max}$  ( $5 \times$  groove width), the second cutter comes into contact with the workpiece. This can lead to scoring. Reliably free of scoring up to  $t = 24.5 \text{ mm}$ .

Through-coolant: no

Groove width w: 4 mm

Grooving depth  $t_{\max}$ : 20 mm

Functional width  $L_4$ : 26.5 mm

Head length  $L_1$ : 40 mm

Shank width: 25 mm

Overall length L: 150 mm

**Technical description**

Grooving depth $t_{\max}$	20 mm
Groove width w	4 mm
Screw	279815 7 (TX30; 8 Nm)
Head length $L_1$	40 mm
Shank width	25 mm
Functional width $L_4$	26.5 mm

Overall length L	150 mm
Application type	right-hand
Through-coolant	no
axial grooving possible	yes
Type of product	Boring bar

### Accessories

8 mm blade with magnet with 1/4 inch bit holder overall length 50 mm	659874 50
Torque screwdriver with scale, to take interchangeable blades maximum torque 1600 cNm	659906 1600
Clamping screw	279906
Clamping screw Type 7	279815 7
PrecisionBit for Torx®, shank E 6.3 Torx® profile TX30	674248 TX30