

Garant
Grooving toolholder, left-hand, Shank width / groove width w: 8/1,5 mm

Order data

Order number	273756 8/1,5
GTIN	4045197766106
Item class	21W

Description
Version:

Made of high-tensile tool steel ($> 1300 \text{ N/mm}^2$). In conjunction with the convex insert clamping, the system achieves very high resistance to axial and radial cutting forces and thereby significantly increases the surface quality and productivity.

Note:

From groove width 6 mm at t_{\max} ($5 \times$ groove width), the second cutter comes into contact with the workpiece. This can lead to scoring. Reliably free of scoring up to $t = 24.5 \text{ mm}$.

Through-coolant: no

Groove width w: 1,5 mm

Grooving depth t_{\max} : 7.5 mm

Functional width L_4 : 8 mm

Head length L_1 : 20.5 mm

Shank width: 8 mm

Overall length L: 125 mm

Technical description

Functional width L_4	8 mm
Grooving depth t_{\max}	7.5 mm
Shank width	8 mm
Groove width w	1,5 mm
Screw	279815 12 (TX15; 3.5 Nm)
Head length L_1	20.5 mm

Overall length L	125 mm
Application type	left-hand
Through-coolant	no
axial grooving possible	yes
Type of product	Boring bar

Accessories

Clamping screw Type 12	279815 12
PrecisionBit for Torx®, shank E 6.3 Torx® profile TX15	674248 TX15
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500
Clamping screw	279918