

Garant
Grooving toolholder, left-hand, Shank width / groove width w: 25/3L mm

Order data

Order number	273761 25/3L
GTIN	4045197643841
Item class	21W

Description
Version:

Made of high-tensile tool steel ($> 1300 \text{ N/mm}^2$). In conjunction with the convex insert clamping, the system achieves very high resistance to axial and radial cutting forces and thereby significantly increases the surface quality and productivity. $12.5 \times w$ (**groove depth up to 37.5 mm**)

Note:

Maximum \varnothing = limited workpiece \varnothing due to the tool type.

From 19.5 mm groove depth (up to groove width 3 mm) and from 24.5 mm groove depth (from groove width 4 mm) the second cutter comes into contact with the workpiece. This can lead to scoring.

If necessary, use single-ended grooving inserts No. 273656 – 273670.

Through-coolant: no

Groove width w: 3 mm

maximum \varnothing : 75 mm

Grooving depth t_{max} : 37.5 mm

Functional width L_4 : 26.5 mm

Head length L_1 : 54 mm

Shank width: 25 mm

Technical description

Functional width L_4	26.5 mm
Shank width	25 mm
Screw	279815 6 (TX25; 6 Nm)
Head length L_1	54 mm

Groove width w	3 mm
Grooving depth t_{\max}	37.5 mm
Overall length L	150 mm
maximum \varnothing	75 mm
Application type	left-hand
Through-coolant	no
axial grooving possible	yes
Type of product	Boring bar

Accessories

Torque screwdriver with scale, to take interchangeable blades maximum torque 1600 cNm	659906 1600
8 mm blade with magnet with 1/4 inch bit holder overall length 50 mm	659874 50
Clamping screw Type 6	279815 6
PrecisionBit for Torx®, shank E 6.3 Torx® profile TX25	674248 TX25
Clamping screw	279904