

Garant
Parting-off tool, neutral, Blade height h₅ / groove width w: 19/1,5 mm

Order data

Order number	273780 19/1,5
GTIN	4045197720917
Item class	21W

Description
Application:

In conjunction with parting-off inserts No. 273656 – 273670.

Suitable for :

Toolholder No. 273984 – 273994 or 319132 – 319133 (VDI toolholder).

Attention:

Please order the assembly key No. 279920 separately.

Note:

From 19.5 mm groove depth (up to groove width 3 mm) and from 24.5 mm groove depth (from groove width 4 mm) the second cutter comes into contact with the workpiece. This can lead to scoring. If necessary, use single-ended grooving inserts No. 273656 – 273670. Set consisting of 2 blades each with its own seating.

axial grooving possible: no

for maximum workpiece Ø: 40 mm

Height h₁: 15.7 mm

Overall length L_{tot}: 96 mm

Technical description

Blade height h ₅	19 mm
for maximum workpiece Ø	40 mm
Groove width w	1.5 mm
Height h ₁	15.7 mm
Overall length L _{tot}	96 mm

Application type	neutral
Through-coolant	no
axial grooving possible	no
Type of product	Parting-off tool