

Garant
Parting-off tool, neutral, Blade height h_5 / groove width w : 32/6 mm


Order data

Order number	273780 32/6
GTIN	4045197607928
Item class	21W

Description

Application:

In conjunction with parting-off inserts No. 273656 – 273670.

Suitable for :

Toolholder No. 273984 – 273994 or 319132 – 319133 (VDI toolholder).

Attention:

Please order the assembly key No. 279920 separately.

Note:

From 19.5 mm groove depth (up to groove width 3 mm) and from 24.5 mm groove depth (from groove width 4 mm) the second cutter comes into contact with the workpiece. This can lead to scoring. If necessary, use single-ended grooving inserts No. 273656 – 273670.

axial grooving possible: no

for maximum workpiece \varnothing : 110 mm

Height h_1 : 25 mm

Overall length L_{tot} : 150 mm

Technical description

Blade height h_5	32 mm
for maximum workpiece \varnothing	110 mm
Groove width w	6 mm
Height h_1	25 mm
Overall length L_{tot}	150 mm
Application type	neutral

Through-coolant	no
axial grooving possible	no
Type of product	Parting-off tool