

Blade carrier, concave for face grooving, left-hand, Ø range Groove D1 / D2: 26/39 mm



Order data

Order number	273821 26/39
GTIN	4045197500304
Item class	21W

Description

Version:

Extremely rigid connection and precise clamping due to serrated contact face between the toolholder and clamp.

Application:

In conjunction with toolholders No. 273800 to 273811.

Supplied with:

Without clamping screws (these are supplied with the toolholders).

Spare part:

Clamp screw No. 279815 9.

Attention:

Without clamping screws (these are supplied with the toolholders).

Note:

 $D_1 = minimum \varnothing$ for the first groove / $D_2 = maximum \varnothing$ for the first cut.

Technology values should be reduced by 30 – 50% depending on the clamping situation and material.

Groove width w: 3 mm

maximum cutting depth t_{max}: 13 mm



Technical description

maximum cutting depth t _{max}	13 mm
maximum 1st groove Ø D ₂	39 mm
minimum 1st groove Ø D ₁	26 mm
Application type	left-hand
Groove width w	3 mm
Type of product	Cutting head

Accessories

Clamping screw Type 9	279815 9
Clamping screw	279910