

**Garant**

**Blade carrier, concave for face grooving, right-hand, Ø range Groove D1 / D2:  
110/170 mm**

**Order data**

|              |                |
|--------------|----------------|
| Order number | 273822 110/170 |
| GTIN         | 4045197538239  |
| Item class   | 21W            |

**Description****Version:**

Extremely rigid connection and precise clamping due to serrated contact face between the toolholder and clamp.

**Application:**

In conjunction with toolholders No. 273800 to 273811.

**Supplied with:**

Without clamping screws (these are supplied with the toolholders).

**Spare part:**

Clamp screw No. 279815 9.

**Attention:**

Without clamping screws (these are supplied with the toolholders).

**Note:**

$D_1$  = minimum Ø for the first groove /  $D_2$  = maximum Ø for the first cut.

Technology values should be reduced by 30 – 50% depending on the clamping situation and material.

Groove width w: 4 mm

maximum cutting depth  $t_{max}$ : 15 mm

## Technical description

|                                      |              |
|--------------------------------------|--------------|
| maximum 1st groove $\varnothing D_2$ | 170 mm       |
| maximum cutting depth $t_{\max}$     | 15 mm        |
| minimum 1st groove $\varnothing D_1$ | 110 mm       |
| Application type                     | right-hand   |
| Groove width w                       | 4 mm         |
| Type of product                      | Cutting head |

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## Accessories

|                       |          |
|-----------------------|----------|
| Clamping screw        | 279910   |
| Clamping screw Type 9 | 279815 9 |