

Garant
eco-grooving toolholder, left-hand, Shank width / groove width w: 25/3 mm

Order data

Order number	273836 25/3
GTIN	4045197517357
Item class	21W

Description
Version:

Made of high-tensile tool steel ($> 1300 \text{ N/mm}^2$). In conjunction with the convex insert clamping, the system achieves very high resistance to axial and radial cutting forces and thereby significantly increases the surface quality and productivity. $10 \times w$

Note:

Maximum \varnothing = limited workpiece \varnothing due to the tool type.

From 19.5 mm groove depth (up to groove width 3 mm) and from 24.5 mm groove depth (from groove width 4 mm) the second cutter comes into contact with the workpiece. This can lead to scoring.

If necessary, use single-cutter grooving inserts No. 273656 – 273670.

Coolant transfer only in conjunction with GARANT eco-system toolholders No. 317900 – 319886.

Through-coolant: yes

Groove width w: 3 mm

maximum \varnothing : 60 mm

Grooving depth t_{\max} : 30 mm

Functional width L_4 : 26.5 mm

Head length L_1 : 49 mm

Shank width: 25 mm

Technical description

Shank width	25 mm
Grooving depth t_{\max}	30 mm
Functional width L_4	26.5 mm

Head length L ₁	49 mm
Screw	279815 6 (TX25; 6 Nm)
Groove width w	3 mm
Overall length L	121 mm
maximum Ø	60 mm
Application type	left-hand
Through-coolant	yes
axial grooving possible	no
Type of product	Boring bar

Accessories

Clamping screw Type 6	279815 6
8 mm blade with magnet with 1/4 inch bit holder overall length 50 mm	659874 50
PrecisionBit for Torx®, shank E 6.3 Torx® profile TX25	674248 TX25
Clamping screw	279904
Torque screwdriver with scale, to take interchangeable blades maximum torque 1600 cNm	659906 1600