

## Garant

eco grooving tool, neutral, Blade height h<sub>5</sub> / groove width w: 19/2 mm



### Order data

Order number	273866 19/2
GTIN	4045197959799
Item class	21W

### Description

**Version:**

With eco cooling directly to the cutting edge and additional rake face cooling.

**Application:**

For deep grooves and parting off large diameters.

**Suitable for :**

Toolholder No. 319132 – 319133 (VDI toolholder).

**Spare part:**

Blanking screw No. 279828 size 1.

**Attention:**

Please order the assembly key No. 279920 separately.

**Note:**

From 19.5 mm groove depth (up to groove width 3 mm) and from 24.5 mm groove depth (from groove width 4 mm) the second cutter comes into contact with the workpiece. This can lead to scoring. If necessary, use single-ended grooving inserts No. 273656 – 273670. Set consisting of 2 blades each with its own seating.

for maximum workpiece Ø: 40 mm

Height h<sub>1</sub>: 15.7 mm

Overall length L<sub>tot</sub>: 96 mm

### Technical description

Blade height h <sub>5</sub>	19 mm
Height h <sub>1</sub>	15.7 mm
Overall length L <sub>tot</sub>	96 mm
Groove width w	2 mm

for maximum workpiece Ø	40 mm
Application type	neutral
Through-coolant	yes
axial grooving possible	no
Type of product	Parting-off tool