

Garant

eco grooving tool, neutral, Blade height h₅ / groove width w: 32/3 mm


Order data

Order number	273866 32/3
GTIN	4045197722560
Item class	21W

Description
Version:

With eco cooling directly to the cutting edge and additional rake face cooling.

Application:

For deep grooves and parting off large diameters.

Suitable for :

Toolholder No. 273893 – 273894 or No. 319132 – 319133 (VDI toolholder).

Spare part:

Blanking screw No. 279828 size 1.

Attention:

Please order the assembly key No. 279920 separately.

Note:

From 19.5 mm groove depth (up to groove width 3 mm) and from 24.5 mm groove depth (from groove width 4 mm) the second cutter comes into contact with the workpiece. This can lead to scoring. If necessary, use single-ended grooving inserts No. 273656 – 273670. Toolholder No. 273868 or No. 319132 – 319133 (VDI toolholder).

axial grooving possible: no

for maximum workpiece Ø: 110 mm

Height h₁: 25 mm

Overall length L_{tot}: 150 mm

Technical description

Groove width w	3 mm
for maximum workpiece Ø	110 mm
Blade height h ₅	32 mm

Height h_1	25 mm
Overall length L_{tot}	150 mm
Application type	neutral
Through-coolant	yes
axial grooving possible	no
Type of product	Parting-off tool

Accessories

Screw for ECO parting-off blade Type 1	279828 1
Screw for ECO parting-off blade	279919