

**Garant**

eco grooving tool, neutral, Blade height h<sub>5</sub> / groove width w: 32/5 mm


**Order data**

Order number	273866 32/5
GTIN	4045197722584
Item class	21W

**Description**
**Version:**

With eco cooling directly to the cutting edge and additional rake face cooling.

**Application:**

For deep grooves and parting off large diameters.

**Suitable for :**

Toolholder No. 273893 – 273894 or No. 319132 – 319133 (VDI toolholder).

**Spare part:**

Blanking screw No. 279828 size 1.

**Attention:**

Please order the assembly key No. 279920 separately.

**Note:**

From 19.5 mm groove depth (up to groove width 3 mm) and from 24.5 mm groove depth (from groove width 4 mm) the second cutter comes into contact with the workpiece. This can lead to scoring. If necessary, use single-ended grooving inserts No. 273656 – 273670.

axial grooving possible: no

for maximum workpiece Ø: 110 mm

Height h<sub>1</sub>: 25 mm

Overall length L<sub>tot</sub>: 150 mm

**Technical description**

Groove width w	5 mm
for maximum workpiece Ø	110 mm
Blade height h <sub>5</sub>	32 mm
Height h <sub>1</sub>	25 mm

Overall length $L_{tot}$	150 mm
Application type	neutral
Through-coolant	yes
axial grooving possible	no
Type of product	Parting-off tool

---

## Accessories

Screw for ECO parting-off blade Type 1	279828 1
Screw for ECO parting-off blade	279919