

Garant
Grooving insert right-hand, Width groove m (H13): 1,1 mm

Order data

Order number	273900 1,1
GTIN	4045197768100
Item class	21J

Description

Grooving insert right-hand 1,1 mm Blade width w: 1.1 mm
 t_{\max} : 2 mm
 Corner radius R: 0.05 mm
 for circlips to DIN 471 / 472 ring thickness: 1 mm

Technical description

for circlips to DIN 471 / 472 ring thickness	1 mm
Blade width w	1.1 mm
t_{\max}	2 mm
Width groove m (H13)	1.1 mm
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide
Corner radius R	0.05 mm
Insert assignment	right-hand

Grade	HU9315
Slots to standard	DIN 472
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Number of changes/inserts	3
Main application	N
Cutting conditions	continuous
Cutting speed v_c main application	70 - 280 mm/min
Type of product	Indexable insert for grooving