

Garant
Grooving insert right-hand, Width groove m (H13): 1,5 mm

Order data

Order number	273900 1,5
GTIN	4045197768124
Item class	21J

Description

Grooving insert right-hand 1,5 mm Blade width w: 1.5 mm

t_{\max} : 2.5 mm

Corner radius R: 0.2 mm

Technical description

Blade width w	1.5 mm
t_{\max}	2.5 mm
Width groove m (H13)	1.5 mm
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide
Corner radius R	0.2 mm
Insert assignment	right-hand
Grade	HU9315
Slots to standard	DIN 472

Slots to standard	DIN 471
Number of changes/inserts	3
Main application	N
Cutting conditions	continuous
Cutting speed v_c main application	70 - 280 mm/min
Type of product	Indexable insert for grooving