

**Garant**
**Grooving insert right-hand, Width groove m (H13): 1,6 mm**

**Order data**

Order number	273900 1,6
GTIN	4045197768131
Item class	21J

**Description**

Grooving insert right-hand 1,6 mm Blade width w: 1.6 mm  
 $t_{\max}$ : 2.5 mm  
 Corner radius R: 0.2 mm  
 for circlips to DIN 471 / 472 ring thickness: 1.5 mm

**Technical description**

Width groove m (H13)	1.6 mm
Blade width w	1.6 mm
$t_{\max}$	2.5 mm
for circlips to DIN 471 / 472 ring thickness	1.5 mm
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide
Corner radius R	0.2 mm
Insert assignment	right-hand

Grade	HU9315
Slots to standard	DIN 472
Slots to standard	DIN 471
Number of changes/inserts	3
Main application	N
Cutting conditions	continuous
Cutting speed $v_c$ main application	70 - 280 mm/min
Type of product	Indexable insert for grooving