

Garant
Grooving insert right-hand, Width groove m (H13): 2,15 mm

Order data

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| Order number | 273900 2,15 |
| GTIN | 4045197768162 |
| Item class | 21J |

Description

Grooving insert right-hand 2,15 mm Blade width w: 2.15 mm

t_{\max} : 2.5 mm

Corner radius R: 0.2 mm

for circlips to DIN 471 / 472 ring thickness: 2 mm

Technical description

| | |
|--|------------------------------------|
| Blade width w | 2.15 mm |
| Width groove m (H13) | 2.15 mm |
| for circlips to DIN 471 / 472 ring thickness | 2 mm |
| t_{\max} | 2.5 mm |
| Finishing/roughing assignment | Skrubbearbejdning-sletbearbejdning |
| Tool material | Carbide |
| Corner radius R | 0.2 mm |
| Insert assignment | right-hand |

| | |
|--------------------------------------|-------------------------------|
| Grade | HU9315 |
| Slots to standard | DIN 472 |
| Slots to standard | DIN 471 |
| Number of changes/inserts | 3 |
| Main application | N |
| Cutting conditions | continuous |
| Cutting speed v_c main application | 70 - 280 mm/min |
| Type of product | Indexable insert for grooving |