

**Garant**
**Grooving insert left-hand, Width groove m (H13): 0,5 mm**

**Order data**

Order number	273906 0,5
GTIN	4045197768339
Item class	21J

**Description**

Grooving insert left-hand 0,5 mm Blade width w: 0.525 mm  
 $t_{\max}$ : 1.2 mm  
 Corner radius R: 0.05 mm  
 for circlips to DIN 471 / 472 ring thickness: 0.4 mm

**Technical description**

Width groove m (H13)	0.5 mm
$t_{\max}$	1.2 mm
for circlips to DIN 471 / 472 ring thickness	0.4 mm
Blade width w	0.525 mm
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide
Corner radius R	0.05 mm
Insert assignment	left-hand

Grade	HU9315
Slots to standard	DIN 471
Slots to standard	DIN 472
Number of changes/inserts	3
Main application	N
Cutting conditions	continuous
Cutting speed $v_c$ main application	70 - 280 mm/min
Type of product	Indexable insert for grooving