

**Garant**
**Grooving insert left-hand, Width groove m (H13): 0,9 mm**

**Order data**

Order number	273906 0,9
GTIN	4045197768346
Item class	21J

**Description**

Grooving insert left-hand 0,9 mm Blade width w: 0.95 mm  
 $t_{\max}$ : 2 mm  
 Corner radius R: 0.05 mm  
 for circlips to DIN 471 / 472 ring thickness: 0.8 mm

**Technical description**

Width groove m (H13)	0.9 mm
$t_{\max}$	2 mm
for circlips to DIN 471 / 472 ring thickness	0.8 mm
Blade width w	0.95 mm
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide
Corner radius R	0.05 mm
Insert assignment	left-hand

Grade	HU9315
Slots to standard	DIN 471
Slots to standard	DIN 472
Number of changes/inserts	3
Main application	N
Cutting conditions	continuous
Cutting speed $v_c$ main application	70 - 280 mm/min
Type of product	Indexable insert for grooving