

**Garant**
**Grooving insert left-hand, Width groove m (H13): 1,5 mm**

**Order data**

|              |               |
|--------------|---------------|
| Order number | 273906 1,5    |
| GTIN         | 4045197768384 |
| Item class   | 21J           |

**Description**

Grooving insert left-hand 1,5 mm Blade width w: 1.5 mm

$t_{\max}$ : 2.5 mm

Corner radius R: 0.2 mm

**Technical description**

|                               |                                    |
|-------------------------------|------------------------------------|
| $t_{\max}$                    | 2.5 mm                             |
| Width groove m (H13)          | 1.5 mm                             |
| Blade width w                 | 1.5 mm                             |
| Finishing/roughing assignment | Skrubbearbejdning-sletbearbejdning |
| Tool material                 | Carbide                            |
| Corner radius R               | 0.2 mm                             |
| Insert assignment             | left-hand                          |
| Grade                         | HU9315                             |
| Slots to standard             | DIN 471                            |

|                                      |                               |
|--------------------------------------|-------------------------------|
| Slots to standard                    | DIN 472                       |
| Number of changes/inserts            | 3                             |
| Main application                     | N                             |
| Cutting conditions                   | continuous                    |
| Cutting speed $v_c$ main application | 70 - 280 mm/min               |
| Type of product                      | Indexable insert for grooving |