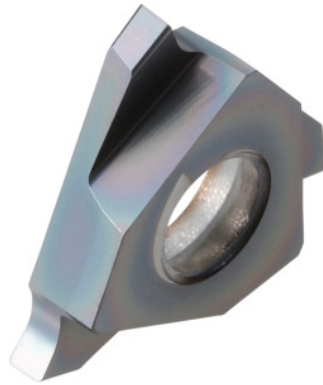


**Garant**
**Grooving insert left-hand, Width groove m (H13): 1,0 mm**

**Order data**

Order number	273908 1,0
GTIN	4045197768483
Item class	21J

**Description**

Grooving insert left-hand 1,0 mm Blade width w: 1 mm

$t_{\max}$ : 2 mm

Corner radius R: 0.05 mm

**Technical description**

Blade width w	1 mm
Width groove m (H13)	1 mm
$t_{\max}$	2 mm
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide
Corner radius R	0.05 mm
Insert assignment	left-hand
Grade	HB9635
Slots to standard	DIN 472

Slots to standard	DIN 471
Number of changes/inserts	3
Main application	P
Secondary application	M
Cutting conditions	continuous
Cutting speed $v_c$ main application	110 - 170 mm/min
Cutting speed $v_c$ secondary application	90 - 140 mm/min
Type of product	Indexable insert for grooving