



Knurl forming tool universal, Shank size: 25 mm



Order data

Order number	290010 25
GTIN	4030741660672
Item class	29H

Description

Version:

Grub screw in the shank for clearance angle correction.

Carbide roller pin for increased wear resistance.

Modular design: Can be used as a right-hand or left-hand version. Click-Pin: For quick and easy changing of the knurl.

for knurl profile: RGE30° BL/BR30°

for knurl $\varnothing d_1$: 25 mm

for knurl width w: 8 mm

for knurl bore $\varnothing d_2$: 6 mm

Working range: 15 - 220 mm

Roller pin: 299910 4

Technical description

Roller pin	299910 4
Working range	15 - 220 mm
for knurl $\varnothing d_1$	25 mm
Shank height	25 mm
Shank width	25 mm
for knurl width w	8 mm
for knurl bore $\varnothing d_2$	6 mm

Cutting direction	left-hand and right-hand
for knurl profile	RGE45° BL/BR45°
for knurl profile	RAA 2×AA
for knurl profile	RGE30° BL/BR30°
Type of product	Self-centering knurling tool

Accessories

Carbide roller pin Carbide Type 4	299910 4
Carbide roller pin	290317