



Knurl forming tool right-hand, Shank size: 12 mm



Order data

Order number	290018 12
GTIN	4030741660689
Item class	29H

Description

Version:

Grub screw in the shank for clearance angle correction.

Carbide roller pin for increased wear resistance.

- **Minimal pressure, reduced stress on the workpiece and machine.**
- **Synchronising spindle for easy adjustment of knurl carriers and centre heights.**

for knurl profile: RGE45° BL/BR45°

for knurl $\varnothing d_1$: 15 mm

for knurl width w: 4 mm

for knurl bore $\varnothing d_2$: 4 mm

Working range: 0 - 15 mm

Roller pin: 299910 6

Technical description

Shank width	12 mm
Working range	0 - 15 mm
for knurl bore $\varnothing d_2$	4 mm
Roller pin	299910 6
for knurl $\varnothing d_1$	15 mm
Shank height	12 mm
for knurl width w	4 mm

for knurl profile	RAA 2×AA
for knurl profile	RGE30° BL/BR30°
for knurl profile	RGE45° BL/BR45°
Type of product	Self-centering knurling tool