



Knurl forming tool right-hand, Shank size: 16 mm



Order data

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| Order number | 290018 16 |
| GTIN | 4030741660733 |
| Item class | 29H |

Description

Version:

Grub screw in the shank for clearance angle correction.

Carbide roller pin for increased wear resistance.

- **Minimal pressure, reduced stress on the workpiece and machine.**
- **Synchronising spindle for easy adjustment of knurl carriers and centre heights.**

for knurl profile: RGE45° BL/BR45°

for knurl $\varnothing d_1$: 15 mm

for knurl width w: 4 mm

for knurl bore $\varnothing d_2$: 4 mm

Working range: 0 - 15 mm

Roller pin: 299910 6

Technical description

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|----------------------------------|-----------|
| Shank height | 16 mm |
| Roller pin | 299910 6 |
| for knurl $\varnothing d_1$ | 15 mm |
| for knurl width w | 4 mm |
| for knurl bore $\varnothing d_2$ | 4 mm |
| Shank width | 16 mm |
| Working range | 0 - 15 mm |

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|-------------------|------------------------------|
| for knurl profile | RAA 2×AA |
| for knurl profile | RGE30° BL/BR30° |
| for knurl profile | RGE45° BL/BR45° |
| Type of product | Self-centering knurling tool |