



## Knurl forming tool left-hand, Shank size: 12 mm



### Order data

Order number	290019 12
GTIN	4030741660696
Item class	29H

### Description

#### Version:

Grub screw in the shank for clearance angle correction.

Carbide roller pin for increased wear resistance.

- **Minimal pressure, reduced stress on the workpiece and machine.**
- **Synchronising spindle for easy adjustment of knurl carriers and centre heights.**

for knurl profile: RGE45° BL/BR45°

for knurl  $\varnothing d_1$ : 15 mm

for knurl width w: 4 mm

for knurl bore  $\varnothing d_2$ : 4 mm

Working range: 0 - 15 mm

Roller pin: 299910 6

### Technical description

Shank height	12 mm
for knurl $\varnothing d_1$	15 mm
for knurl bore $\varnothing d_2$	4 mm
Roller pin	299910 6
for knurl width w	4 mm
Shank width	12 mm
Working range	0 - 15 mm

for knurl profile	RAA 2×AA
for knurl profile	RGE30° BL/BR30°
for knurl profile	RGE45° BL/BR45°
Type of product	Self-centering knurling tool