

Knurl forming tool right-hand, Shank size: 12 mm



Order data

Order number	290094 12
GTIN	4030741478673
Item class	29H

Description

Version:

Grub screws in the shank for clearance angle correction.

Carbide roller pin for increased wear resistance.

- · Minimal pressure, reduced stress on the tool and machine.
- · Synchronising spindle for easy adjustment of knurl carriers and centre heights.

for knurl profile: RAA $2\times AA$ for knurl \emptyset d_1 : 15 mm for knurl width w: 6 mm for knurl bore \emptyset d_2 : 6 mm

for knurled countersunk Ø d₃: 11 mm

Working range: 0 - 15 mm Closure stud: 299925 1

Technical description

Working range	0 - 15 mm
Shank width	12 mm
for knurl bore Ø d ₂	6 mm

for knurl Ø d ₁	15 mm
for knurl width w	6 mm
Shank height	12 mm
for knurled countersunk \emptyset d ₃	11 mm
Closure stud	299925 1
Disc	299927 1
Cutting direction	Left-hand and right-hand
for knurl profile	RAA 2×AA
Type of product	Self-centering knurling tool

Accessories

Disc	299904
Disc Type 2	299927 2
Closure stud	299902
Closure stud Type 2	299925 2