



## Knurl forming tool universal, Shank size: 25 mm



### Order data

|              |               |
|--------------|---------------|
| Order number | 290098 25     |
| GTIN         | 4030741471674 |
| Item class   | 29H           |

### Description

#### Version:

- **Minimal pressure, reduced stress on the tool and machine.**
- **Synchronising spindle for easy adjustment of knurl carriers and centre heights.**

**Modular design: Can be used universally as right-hand or left-hand version.**

Working area can be extended by rotating the knurl carrier.

Grub screws in the shank for clearance angle correction.

Carbide roller pin for increased wear resistance.

for knurl profile: RAA 2×AA

for knurl  $\varnothing d_1$ : 20 mm

for knurl width w: 8 mm

for knurl bore  $\varnothing d_2$ : 6 mm

for knurled countersunk  $\varnothing d_3$ : 13 mm

Working range: 3.5 - 65 mm

Closure stud: 299925 2

### Technical description

|                   |      |
|-------------------|------|
| for knurl width w | 8 mm |
|-------------------|------|

|   |                              |
|---|------------------------------|
| Shank height                              | 25 mm                        |
| for knurl bore $\varnothing d_2$          | 6 mm                         |
| Shank width                               | 25 mm                        |
| for knurl $\varnothing d_1$               | 20 mm                        |
| Working range                             | 3.5 - 65 mm                  |
| for knurled countersunk $\varnothing d_3$ | 13 mm                        |
| Closure stud                              | 299925 2                     |
| Disc                                      | 299927 2                     |
| for knurl profile                         | RAA 2xAA                     |
| Type of product                           | Self-centering knurling tool |

## Accessories

|                     |          |
|---------------------|----------|
| Closure stud        | 299902   |
| Disc Type 2         | 299927 2 |
| Closure stud Type 2 | 299925 2 |
| Disc                | 299904   |