

Garant

Profile slotting toolholder for square cutting inserts \varnothing D1 32 mm, from square: 19 mm



Order data

Order number	290334 19
GTIN	4045197965455
Item class	21U

Description

Note:

- For machining centres, use the alignment aid No. 290397 and a dial indicator to check the spindle orientation.
- For lathes without Y-axis, please use eccentric bush No. 290391– 290393 for exact setting of the Y-coordinate.

Through-coolant: yes

Shank length L_3 : 100 mm

suitable for square drive: 19 - 27 mm

Reach L_1 : 89 mm

Tool holder \varnothing D_2 : 18 mm

Centre offset L_3 : 10.25 mm

Min. pre-drilling \varnothing D_{\min} : 19.5 mm

Screw: 290399 3

Technical description

Reach L_1	89 mm
Centre offset L_3	10.25 mm
Min. pre-drilling \varnothing D_{\min}	19.5 mm
Screw	290399 3
suitable for square drive	19 - 27 mm
Shank \varnothing	32 mm

Tool holder $\varnothing D_2$	18 mm
Through-coolant	yes
Shank length L_s	100 mm
Shank	Combination shank
Type of product	Keyway broaching and profile slotting tools