

Garant

Profile slotting toolholder for square cutting inserts \varnothing D1 32 mm, from square: 27 mm



Order data

Order number	290334 27
GTIN	4045197965462
Item class	21U

Description

Note:

- For machining centres, use the alignment aid No. 290397 and a dial indicator to check the spindle orientation.
- For lathes without Y-axis, please use eccentric bush No. 290391– 290393 for exact setting of the Y-coordinate.

Through-coolant: yes

Shank length L_3 : 100 mm

suitable for square drive: 27 - 37 mm

Reach L_1 : 100 mm

Tool holder \varnothing D_2 : 25 mm

Centre offset L_3 : 14.5 mm

Min. pre-drilling \varnothing D_{\min} : 27.5 mm

Screw: 290399 3

Technical description

Min. pre-drilling \varnothing D_{\min}	27.5 mm
Reach L_1	100 mm
Screw	290399 3
Centre offset L_3	14.5 mm
suitable for square drive	27 - 37 mm
Shank \varnothing	32 mm

Tool holder $\varnothing D_2$	25 mm
Through-coolant	yes
Shank length L_s	100 mm
Shank	Combination shank
Type of product	Keyway broaching and profile slotting tools