

Garant

Profile slotting toolholder for hexagon cutting inserts \varnothing D1 25 mm, from hexagon: 9 mm



Order data

Order number	290342 9
GTIN	4045197965608
Item class	21U

Description

Note:

- For machining centres, use the alignment aid No. 290397 and a dial indicator to check the spindle orientation.
- For lathes without Y-axis, please use eccentric bush No. 290391– 290393 for exact setting of the Y-coordinate.

Through-coolant: yes

Shank length L_3 : 90 mm

suitable for hexagon drive: 9 - 11 mm

Reach L_1 : 30 mm

Tool holder \varnothing D_2 : 8 mm

Centre offset L_3 : 4.5 mm

Min. pre-drilling $-\varnothing$ D_{\min} : 9 mm

Screw: 290399 1

Technical description

Min. pre-drilling $-\varnothing$ D_{\min}	9 mm
Reach L_1	30 mm
Centre offset L_3	4.5 mm
Screw	290399 1
suitable for hexagon drive	9 - 11 mm
Shank \varnothing	25 mm

Tool holder $\varnothing D_2$	8 mm
Through-coolant	yes
Shank length L_s	90 mm
Shank	Combination shank
Type of product	Keyway broaching and profile slotting tools