

**Garant**
**Profile slotting toolholder for hexagon cutting inserts  $\varnothing$  D1 32 mm, from hexagon: 28 mm**

**Order data**

Order number	290344 28
GTIN	4045197965684
Item class	21U

**Description**
**Note:**

- **For machining centres, use the alignment aid No. 290397 and a dial indicator to check the spindle orientation.**
- **For lathes without Y-axis, please use eccentric bush No. 290391– 290393 for exact setting of the Y-coordinate.**

Through-coolant: yes

Shank length  $L_3$ : 100 mm

suitable for hexagon drive: 28 - 37 mm

Reach  $L_1$ : 89 mm

Tool holder  $\varnothing$   $D_2$ : 25 mm

Centre offset  $L_3$ : 14 mm

Min. pre-drilling  $-\varnothing$   $D_{\min}$ : 28 mm

Screw: 290399 3

**Technical description**

Centre offset $L_3$	14 mm
Reach $L_1$	89 mm
Screw	290399 3
Min. pre-drilling $-\varnothing$ $D_{\min}$	28 mm
suitable for hexagon drive	28 - 37 mm
Shank $\varnothing$	32 mm

Tool holder $\varnothing D_2$	25 mm
Through-coolant	yes
Shank length $L_s$	100 mm
Shank	Combination shank
Type of product	Keyway broaching and profile slotting tools