

Garant
Keyway broaching toolholder, long \varnothing DS 25 mm, from slot width m: 4 mm

Order data

Order number	290350 4
GTIN	4045197880932
Item class	21U

Description
Attention:

Always use the minimum pre-drill \varnothing to match the slot width (e.g. for slot width 25 mm, minimum pre-drill $\varnothing = 48$ mm).

Note:

- **Individual holder sizes are for different slot widths. In such cases, where possible, always use the optimum combination of holder and cutting insert (identical size) for maximum stability.**
- **For lathes without Y-axis, please use eccentric bush No. 290391– 290393 for exact setting of the Y-coordinate.**
- **For machining centres, use the alignment aid No. 290397 and a dial indicator to check the spindle orientation.**

suitable for slot width m: 4 mm

suitable for slot width m: 5 mm

Reach L_1 : 56 mm

Tool holder $\varnothing D_1$: 10 mm

Centre offset L_3 : 5.5 mm

Min. pre-drilling $-\varnothing D_{\min}$: 11 mm

Technical description

Screw	290399 1
suitable for slot width m	4 mm
suitable for slot width m	5 mm
Min. pre-drilling $-\varnothing D_{\min}$	11 mm
Min. pre-drilling $-\varnothing D_{\min}$	12 mm

Reach L ₁	56 mm
Centre offset L ₃	5.5 mm
Shank Ø	25 mm
Tool holder Ø D ₁	10 mm
Through-coolant	yes
Shank length L _s	90 mm
Shank	Combination shank
Type of product	Keyway broaching and profile slotting tools

Accessories

Fastening screw Type 1	290399 1
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