

Garant
Keyway broaching toolholder, long \varnothing DS 25 mm, from slot width m: 5 mm

Order data

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|--------------|---------------|
| Order number | 290350 5 |
| GTIN | 4045197880949 |
| Item class | 21U |

Description
Attention:

Always use the minimum pre-drill \varnothing to match the slot width (e.g. for slot width 25 mm, minimum pre-drill $\varnothing = 48$ mm).

Note:

- **Individual holder sizes are for different slot widths. In such cases, where possible, always use the optimum combination of holder and cutting insert (identical size) for maximum stability.**
- **For lathes without Y-axis, please use eccentric bush No. 290391– 290393 for exact setting of the Y-coordinate.**
- **For machining centres, use the alignment aid No. 290397 and a dial indicator to check the spindle orientation.**

suitable for slot width m: 5 mm

Reach L_1 : 66 mm

Tool holder $\varnothing D_1$: 12 mm

Centre offset L_3 : 6.5 mm

Min. pre-drilling $-\varnothing D_{\min}$: 13 mm

Screw: 290399 1

Technical description

| | |
|-------------------------------------------|----------|
| suitable for slot width m | 5 mm |
| Screw | 290399 1 |
| Min. pre-drilling $-\varnothing D_{\min}$ | 13 mm |
| Reach L_1 | 66 mm |
| Centre offset L_3 | 6.5 mm |

| | |
|-------------------------------|---------------------------------------------|
| Shank \varnothing | 25 mm |
| Tool holder $\varnothing D_1$ | 12 mm |
| Through-coolant | yes |
| Shank length L_s | 90 mm |
| Shank | Combination shank |
| Type of product | Keyway broaching and profile slotting tools |

Accessories

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|------------------------|----------|
| Fastening screw Type 2 | 290399 2 |
|------------------------|----------|