

Garant
Standard keyway broaching toolholder \varnothing D1 20 mm, from slot width m: 5 mm

Order data

Order number	290354 5
GTIN	4045197926685
Item class	21U

Description
Attention:

Always use the minimum pre-drill \varnothing to match the slot width (e.g. for slot width 25 mm, minimum pre-drill \varnothing = 48 mm).

Note:

- **Individual holder sizes are for different slot widths. In such cases, where possible, always use the optimum combination of holder and cutting insert (identical size) for maximum stability.**
- **For lathes without Y-axis, please use eccentric bush No. 290391– 290393 for exact setting of the Y-coordinate.**
- **For machining centres, use the pull-up aid No. 290397 and a dial indicator to check the spindle orientation.**

Through-coolant: yes

Shank length L_3 : 50 mm

suitable for slot width m: 5 mm

Reach L_1 : 46 mm

Tool holder \varnothing D_2 : 12 mm

Centre offset L_3 : 6.5 mm

Min. pre-drilling $-\varnothing$ D_{\min} : 13 mm

Screw: 290399 1

Technical description

Reach L_1	46 mm
Min. pre-drilling $-\varnothing$ D_{\min}	13 mm
Centre offset L_3	6.5 mm

Screw	290399 1
suitable for slot width m	5 mm
Shank Ø	20 mm
Tool holder Ø D ₂	12 mm
Through-coolant	yes
Shank length L _s	50 mm
Shank	Combination shank
Type of product	Keyway broaching and profile slotting tools