

Garant
Standard keyway broaching toolholder \varnothing D1 20 mm, from slot width m: 6 mm

Order data

Order number	290354 6
GTIN	4045197926692
Item class	21U

Description
Attention:

Always use the minimum pre-drill \varnothing to match the slot width (e.g. for slot width 25 mm, minimum pre-drill \varnothing = 48 mm).

Note:

- **Individual holder sizes are for different slot widths. In such cases, where possible, always use the optimum combination of holder and cutting insert (identical size) for maximum stability.**
- **For lathes without Y-axis, please use eccentric bush No. 290391– 290393 for exact setting of the Y-coordinate.**
- **For machining centres, use the pull-up aid No. 290397 and a dial indicator to check the spindle orientation.**

Through-coolant: yes

Shank length L_3 : 50 mm

suitable for slot width m: 6; 8 mm

Reach L_1 : 56 mm

Tool holder \varnothing D_2 : 16 mm

Centre offset L_3 : 9 mm

Min. pre-drilling - \varnothing D_{min} : 18 mm

Min. pre-drilling - \varnothing D_{min} : 19 mm

Technical description

Reach L_1	56 mm
suitable for slot width m	6; 8 mm
Screw	290399 2

Centre offset L_3	9 mm
Min. pre-drilling $-\varnothing D_{\min}$	18 mm
Min. pre-drilling $-\varnothing D_{\min}$	19 mm
Shank \varnothing	20 mm
Tool holder $\varnothing D_2$	16 mm
Through-coolant	yes
Shank length L_s	50 mm
Shank	Combination shank
Type of product	Keyway broaching and profile slotting tools