

Garant
Standard keyway broaching toolholder \varnothing D1 20 mm, from slot width m: 8 mm

Order data

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| Order number | 290354 8 |
| GTIN | 4045197926708 |
| Item class | 21U |

Description
Attention:

Always use the minimum pre-drill \varnothing to match the slot width (e.g. for slot width 25 mm, minimum pre-drill \varnothing = 48 mm).

Note:

- **Individual holder sizes are for different slot widths. In such cases, where possible, always use the optimum combination of holder and cutting insert (identical size) for maximum stability.**
- **For lathes without Y-axis, please use eccentric bush No. 290391– 290393 for exact setting of the Y-coordinate.**
- **For machining centres, use the pull-up aid No. 290397 and a dial indicator to check the spindle orientation.**

Through-coolant: yes

Shank length L_3 : 50 mm

suitable for slot width m: 8 mm

Reach L_1 : 68 mm

Tool holder \varnothing D_2 : 20 mm

Centre offset L_3 : 11 mm

Min. pre-drilling - \varnothing D_{min} : 22 mm

Screw: 290399 2

Technical description

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|---|----------|
| Screw | 290399 2 |
| Centre offset L_3 | 11 mm |
| Min. pre-drilling - \varnothing D_{min} | 22 mm |

| | |
|------------------------------|---|
| suitable for slot width m | 8 mm |
| Reach L ₁ | 68 mm |
| Shank Ø | 20 mm |
| Tool holder Ø D ₂ | 20 mm |
| Through-coolant | yes |
| Shank length L _s | 50 mm |
| Shank | Combination shank |
| Type of product | Keyway broaching and profile slotting tools |