

Garant

Standard keyway broaching toolholder \varnothing DS 25 mm, from slot width m: 12 mm



Order data

Order number	290355 12
GTIN	4045197881151
Item class	21U

Description

Attention:

Always use the minimum pre-drill \varnothing to match the slot width (e.g. for slot width 25 mm, minimum pre-drill $\varnothing = 48$ mm).

Note:

- **Individual holder sizes are for different slot widths. In such cases, where possible, always use the optimum combination of holder and cutting insert (identical size) for maximum stability.**
- **For lathes without Y-axis, please use eccentric bush No. 290391– 290393 for exact setting of the Y-coordinate.**
- **For machining centres, use the alignment aid No. 290397 and a dial indicator to check the spindle orientation.**

suitable for slot width m: 12 mm

Reach L_1 : 104 mm

Tool holder $\varnothing D_1$: 30 mm

Centre offset L_3 : 15.5 mm

Min. pre-drilling $-\varnothing D_{\min}$: 33 mm

Screw: 290399 3

Technical description

Reach L_1	104 mm
suitable for slot width m	12 mm
Screw	290399 3
Min. pre-drilling $-\varnothing D_{\min}$	33 mm

Centre offset L_3	15.5 mm
Shank \varnothing	25 mm
Tool holder $\varnothing D_1$	30 mm
Through-coolant	yes
Shank length L_s	90 mm
Shank	Combination shank
Type of product	Keyway broaching and profile slotting tools

Accessories

Fastening screw Type 3	290399 3
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