

## Garant

### Standard keyway broaching toolholder $\varnothing$ D1 25 mm, from slot width m: 14 mm



#### Order data

Order number	290355 14
GTIN	4045197882929
Item class	21U

#### Description

##### Attention:

Always use the minimum pre-drill  $\varnothing$  to match the slot width (e.g. for slot width 25 mm, minimum pre-drill  $\varnothing$  = 48 mm).

##### Note:

- **Individual holder sizes are for different slot widths. In such cases, where possible, always use the optimum combination of holder and cutting insert (identical size) for maximum stability.**
- **For lathes without Y-axis, please use eccentric bush No. 290391– 290393 for exact setting of the Y-coordinate.**
- **For machining centres, use the alignment aid No. 290397 and a dial indicator to check the spindle orientation.**

Through-coolant: yes

Shank length  $L_s$ : 90 mm

suitable for slot width m: 14 mm

suitable for slot width m: 16 mm

Reach  $L_1$ : 126 mm

Tool holder  $\varnothing$   $D_2$ : 35 mm

Centre offset  $L_3$ : 19 mm

Min. pre-drilling - $\varnothing$   $D_{min}$ : 39 mm

#### Technical description

suitable for slot width m	14 mm
suitable for slot width m	16 mm

Min. pre-drilling - $\varnothing$ D <sub>min</sub>	39 mm
Min. pre-drilling - $\varnothing$ D <sub>min</sub>	39.5 mm
Screw	290399 3
Reach L <sub>1</sub>	126 mm
Centre offset L <sub>3</sub>	19 mm
Shank $\varnothing$	25 mm
Tool holder $\varnothing$ D <sub>2</sub>	35 mm
Through-coolant	yes
Shank length L <sub>s</sub>	90 mm
Shank	Combination shank
Type of product	Keyway broaching and profile slotting tools

## Accessories

Fastening screw Type 3	290399 3
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