

Garant
Standard keyway broaching toolholder \varnothing DS 25 mm, from slot width m: 2 mm

Order data

Order number	290355 2
GTIN	4045197881083
Item class	21U

Description
Attention:

Always use the minimum pre-drill \varnothing to match the slot width (e.g. for slot width 25 mm, minimum pre-drill \varnothing = 48 mm).

Note:

- **Individual holder sizes are for different slot widths. In such cases, where possible, always use the optimum combination of holder and cutting insert (identical size) for maximum stability.**
- **For lathes without Y-axis, please use eccentric bush No. 290391– 290393 for exact setting of the Y-coordinate.**
- **For machining centres, use the alignment aid No. 290397 and a dial indicator to check the spindle orientation.**

suitable for slot width m: 2 mm

Reach L_1 : 25 mm

Tool holder \varnothing D_1 : 6.5 mm

Centre offset L_3 : 3.5 mm

Min. pre-drilling - \varnothing D_{\min} : 7.3 mm

Screw: 290399 1

Technical description

suitable for slot width m	2 mm
Min. pre-drilling - \varnothing D_{\min}	7.3 mm
Screw	290399 1
Reach L_1	25 mm

Centre offset L ₃	3.5 mm
Shank Ø	25 mm
Tool holder Ø D ₁	6.5 mm
Through-coolant	yes
Shank length L _s	90 mm
Shank	Combination shank
Type of product	Keyway broaching and profile slotting tools

Accessories

Fastening screw Type 1	290399 1
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