

Garant
Standard keyway broaching toolholder \varnothing DS 25 mm, from slot width m: 8 mm

Order data

Order number	290355 8
GTIN	4045197881137
Item class	21U

Description
Attention:

Always use the minimum pre-drill \varnothing to match the slot width (e.g. for slot width 25 mm, minimum pre-drill $\varnothing = 48$ mm).

Note:

- **Individual holder sizes are for different slot widths. In such cases, where possible, always use the optimum combination of holder and cutting insert (identical size) for maximum stability.**
- **For lathes without Y-axis, please use eccentric bush No. 290391– 290393 for exact setting of the Y-coordinate.**
- **For machining centres, use the alignment aid No. 290397 and a dial indicator to check the spindle orientation.**

suitable for slot width m: 8 mm

Reach L_1 : 68 mm

Tool holder $\varnothing D_1$: 20 mm

Centre offset L_3 : 11 mm

Min. pre-drilling $-\varnothing D_{\min}$: 22 mm

Screw: 290399 2

Technical description

Reach L_1	68 mm
suitable for slot width m	8 mm
Min. pre-drilling $-\varnothing D_{\min}$	22 mm
Screw	290399 2

Centre offset L_3	11 mm
Shank \varnothing	25 mm
Tool holder $\varnothing D_1$	20 mm
Through-coolant	yes
Shank length L_s	90 mm
Shank	Combination shank
Type of product	Keyway broaching and profile slotting tools

Accessories

Fastening screw Type 2	290399 2
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