

Garant

Standard keyway broaching toolholder \varnothing DS 32 mm, from slot width m: 10 mm



Order data

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|--------------|---------------|
| Order number | 290358 10 |
| GTIN | 4045197881229 |
| Item class | 21U |

Description

Attention:

Always use the minimum pre-drill \varnothing to match the slot width (e.g. for slot width 25 mm, minimum pre-drill $\varnothing = 48$ mm).

Note:

- **Individual holder sizes are for different slot widths. In such cases, where possible, always use the optimum combination of holder and cutting insert (identical size) for maximum stability.**
- **For lathes without Y-axis, please use eccentric bush No. 290391– 290393 for exact setting of the Y-coordinate.**
- **For machining centres, use the alignment aid No. 290397 and a dial indicator to check the spindle orientation.**

suitable for slot width m: 10 mm

suitable for slot width m: 12 mm

Reach L_1 : 86 mm

Tool holder $\varnothing D_1$: 25 mm

Centre offset L_3 : 14 mm

Min. pre-drilling $-\varnothing D_{\min}$: 28 mm

Technical description

| | |
|---|-------|
| suitable for slot width m | 10 mm |
| suitable for slot width m | 12 mm |
| Min. pre-drilling $-\varnothing D_{\min}$ | 28 mm |
| Min. pre-drilling $-\varnothing D_{\min}$ | 29 mm |

| | |
|------------------------------|---|
| Screw | 290399 3 |
| Reach L ₁ | 86 mm |
| Centre offset L ₃ | 14 mm |
| Shank Ø | 32 mm |
| Tool holder Ø D ₁ | 25 mm |
| Through-coolant | yes |
| Shank length L _s | 100 mm |
| Shank | Combination shank |
| Type of product | Keyway broaching and profile slotting tools |

Accessories

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|------------------------|----------|
| Fastening screw Type 3 | 290399 3 |
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