

Garant

Standard keyway broaching toolholder \varnothing DS 32 mm, from slot width m: 18 mm



Order data

Order number	290358 18
GTIN	4045178812501
Item class	21U

Description

Attention:

Always use the minimum pre-drill \varnothing to match the slot width (e.g. for slot width 25 mm, minimum pre-drill $\varnothing = 48$ mm).

Note:

- **Individual holder sizes are for different slot widths. In such cases, where possible, always use the optimum combination of holder and cutting insert (identical size) for maximum stability.**
- **For lathes without Y-axis, please use eccentric bush No. 290391– 290393 for exact setting of the Y-coordinate.**
- **For machining centres, use the alignment aid No. 290397 and a dial indicator to check the spindle orientation.**

suitable for slot width m: 18 mm

suitable for slot width m: 20 mm

suitable for slot width m: 22 mm

suitable for slot width m: 25 mm

Reach L_1 : 140 mm

Tool holder $\varnothing D_1$: 40 mm

Technical description

Screw	290399 4
Min. pre-drilling - $\varnothing D_{\min}$	45 mm
Min. pre-drilling - $\varnothing D_{\min}$	46 mm
Min. pre-drilling - $\varnothing D_{\min}$	47 mm

Min. pre-drilling - \varnothing D _{min}	48 mm
Reach L ₁	140 mm
suitable for slot width m	18 mm
suitable for slot width m	20 mm
suitable for slot width m	22 mm
suitable for slot width m	25 mm
Centre offset L ₃	22 mm
Shank \varnothing	32 mm
Tool holder \varnothing D ₁	40 mm
Through-coolant	yes
Shank length L _s	100 mm
Shank	Combination shank
Type of product	Keyway broaching and profile slotting tools

Accessories

Fastening screw Type 4	290399 4
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