

## Garant

Standard keyway broaching toolholder  $\varnothing$  DS 32 mm, from slot width m: 2 mm



### Order data

Order number	290358 2
GTIN	4045197881168
Item class	21U

### Description

#### Attention:

Always use the minimum pre-drill  $\varnothing$  to match the slot width (e.g. for slot width 25 mm, minimum pre-drill  $\varnothing$  = 48 mm).

#### Note:

- **Individual holder sizes are for different slot widths. In such cases, where possible, always use the optimum combination of holder and cutting insert (identical size) for maximum stability.**
- **For lathes without Y-axis, please use eccentric bush No. 290391– 290393 for exact setting of the Y-coordinate.**
- **For machining centres, use the alignment aid No. 290397 and a dial indicator to check the spindle orientation.**

suitable for slot width m: 2 mm

Reach  $L_1$ : 25 mm

Tool holder  $\varnothing$   $D_1$ : 6.5 mm

Centre offset  $L_3$ : 3.5 mm

Min. pre-drilling - $\varnothing$   $D_{\min}$ : 7.3 mm

Screw: 290399 1

### Technical description

Reach $L_1$	25 mm
Min. pre-drilling - $\varnothing$ $D_{\min}$	7.3 mm
Screw	290399 1
suitable for slot width m	2 mm

Centre offset $L_3$	3.5 mm
Shank $\varnothing$	32 mm
Tool holder $\varnothing D_1$	6.5 mm
Through-coolant	yes
Shank length $L_s$	100 mm
Shank	Combination shank
Type of product	Keyway broaching and profile slotting tools

---

## Accessories

Fastening screw Type 1	290399 1
------------------------	----------