

**Garant**
**Slot cutting insert P9, TiN, for slot width m: 25 mm**

**Order data**

Order number	290360 25
GTIN	4045197881397
Item class	29L

**Description**
**Version:**

With TiN coating.

Suitable for regrinding.

**Application:**

For producing slots according to DIN 6885, DIN 138 and factory standards.

For slot widths with tolerance JS9, use cutter inserts with tolerance H7.

**Note:**

- **Special sizes (slot widths) available on request.**
- **From slot width 16 mm it is essential to perform two passes. The first pass must be performed for approx. half the slot width (e.g. 10 mm for a desired slot width of 18 mm).**
- **Application values can be found in the info block on page 802.**

Chamfer: 0.2 mm×45°

Blade width w: 24.978 mm

Groove depth t: 7.02 mm

Tip thickness b: 18 mm

**Technical description**

Groove depth t	7.02 mm
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Blade width w	24.978 mm
Tip thickness b	18 mm
for slot width m	25 mm
Tool material	HSS
Coating	TiN
for precision fit	P9
Chamfer	0.2 mm×45°
Type of product	Keyway broaching and profile slotting tools