



Cutting insert D10, TiN, for slot width m: 16 mm



Order data

Order number	290376 16
GTIN	4045197881915
Item class	21U

Description

Version:

With TiN coating.
Suitable for regrinding.

Application:

For producing slots according to DIN 6885, DIN 138 and factory standards.
For slot widths with tolerance JS9, use cutter inserts with tolerance H7.

Note:

- **Special sizes (slot widths) available on request.**
- **From slot width 16 mm it is essential to perform two passes. The first pass must be performed for approx. half the slot width (e.g. 10 mm for a desired slot width of 18 mm).**
- **Application values can be found in the info block on page 773.**

Note re advertising text:

- **Special sizes (slot widths) available on request.**
- **From slot width 16 mm it is essential to perform two passes. The first pass must be performed for approx. half the slot width (e.g. 10 mm for a desired slot width of 18 mm).**
- **Detailed application values can be found in the info block on page 724 in the catalogue Vol. 1.**

Blade width w: 16.12 mm

Groove depth t: 8 mm

Tip thickness b: 14 mm

Technical description

Blade width w	16.12 mm
for slot width m	16 mm
Groove depth t	8 mm
Tip thickness b	14 mm
Tool material	HSS
Coating	TiN
for precision fit	D10
Type of product	Keyway broaching and profile slotting tools