

## duMONT

### Splined push broach HSS Fit JS9, Type: 14D1



#### Order data

Order number	290405 14D1
GTIN	662600444105
Item class	29J

#### Description

##### Application:

For production of keyways to DIN 6885.

##### Supplied with:

Broaches including the necessary shims.

##### Note:

- Broaches for high tensile materials, increased number of passes or special applications available (on request).
- After first and second of three passes, back the broach off slightly – the broach will then align itself.
- Coated broaches and inch size broaches available on request.
- BROACHING PRESSES can be found in Volume 2 (Hand tools and metrology).
- Size 28; 32 and 36 available on request, on short lead times.

Tool material: HSS

Broach length: 353 mm

Keyway width: 14 mm

Keyway depth: 3.8 mm

for bore  $\varnothing$  to DIN 6885: 44 - 50 mm

Broaching length in steel: 25 - 150 mm

necessary broaching force for St50 and max. broaching length: 5050 kg

## Technical description

Broach length	353 mm
Broaching length in steel	25 - 150 mm
Keyway width	14 mm
Number of passes	3
Back width	14.39 mm
necessary broaching force for St50 and max. broaching length	5050 kg
Keyway depth	3.8 mm
for bore $\varnothing$ to DIN 6885	44 - 50 mm
Tool material	HSS
Type of product	Broach

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## Accessories

Shim for push broach No. 290405 – 407 Type 14D1	290410 14D1
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