

duMONT

Splined push broach HSS Fit JS9, Type: 20F1



Order data

Order number	290405 20F1
GTIN	662600444136
Item class	29J

Description

Application:

For production of keyways to DIN 6885.

Supplied with:

Broaches including the necessary shims.

Note:

- **Broaches for high tensile materials, increased number of passes or special applications available (on request).**
- **After first and second of three passes, back the broach off slightly – the broach will then align itself.**
- **Coated broaches and inch size broaches available on request.**
- **BROACHING PRESSES can be found in Volume 2 (Hand tools and metrology).**
- **Size 28; 32 and 36 available on request, on short lead times.**

Tool material: HSS

Broach length: 505 mm

Keyway width: 20 mm

Keyway depth: 4.9 mm

for bore \varnothing to DIN 6885: 65 - 75 mm

Broaching length in steel: 25 - 150 mm

necessary broaching force for St50 and max. broaching length: 4000 kg

Technical description

Number of passes	4
Broach length	505 mm
for bore Ø to DIN 6885	65 - 75 mm
Broaching length in steel	25 - 150 mm
Keyway depth	4.9 mm
Back width	25.72 mm
Keyway width	20 mm
necessary broaching force for St50 and max. broaching length	4000 kg
Tool material	HSS
Type of product	Broach