

## duMONT

### Splined push broach HSS Fit JS9, Type: 22F1



#### Order data

Order number	290405 22F1
GTIN	662600444143
Item class	29J

#### Description

##### Application:

For production of keyways to DIN 6885.

##### Supplied with:

Broaches including the necessary shims.

##### Note:

- Broaches for high tensile materials, increased number of passes or special applications available (on request).
- After first and second of three passes, back the broach off slightly – the broach will then align itself.
- Coated broaches and inch size broaches available on request.
- BROACHING PRESSES can be found in Volume 2 (Hand tools and metrology).
- Size 28; 32 and 36 available on request, on short lead times.

Tool material: HSS

Broach length: 505 mm

Keyway width: 22 mm

Keyway depth: 5.4 mm

for bore Ø to DIN 6885: 75 - 85 mm

Broaching length in steel: 25 - 150 mm

necessary broaching force for St50 and max. broaching length: 4300 kg

## Technical description

Number of passes	5
Broaching length in steel	25 - 150 mm
necessary broaching force for St50 and max. broaching length	4300 kg
Keyway width	22 mm
Broach length	505 mm
for bore Ø to DIN 6885	75 - 85 mm
Keyway depth	5.4 mm
Back width	25.72 mm
Tool material	HSS
Type of product	Broach