

duMONT

Splined push broach HSS Fit JS9, Type: 25F1



Order data

| | |
|--------------|--------------|
| Order number | 290405 25F1 |
| GTIN | 662600444945 |
| Item class | 29J |

Description

Application:

For production of keyways to DIN 6885.

Supplied with:

Broaches including the necessary shims.

Note:

- Broaches for high tensile materials, increased number of passes or special applications available (on request).
- After first and second of three passes, back the broach off slightly – the broach will then align itself.
- Coated broaches and inch size broaches available on request.
- BROACHING PRESSES can be found in Volume 2 (Hand tools and metrology).
- Size 28; 32 and 36 available on request, on short lead times.

Tool material: HSS

Broach length: 505 mm

Keyway width: 25 mm

Keyway depth: 5.4 mm

for bore Ø to DIN 6885: 85 - 95 mm

Broaching length in steel: 25 - 150 mm

necessary broaching force for St50 and max. broaching length: 8300 kg

Technical description

| | |
|--|-------------|
| Keyway depth | 5.4 mm |
| Back width | 25.72 mm |
| necessary broaching force for St50 and max. broaching length | 8300 kg |
| Broaching length in steel | 25 - 150 mm |
| Number of passes | 5 |
| Keyway width | 25 mm |
| for bore Ø to DIN 6885 | 85 - 95 mm |
| Broach length | 505 mm |
| Tool material | HSS |
| Type of product | Broach |

Accessories

| | |
|---|--------------|
| Push broach set HSS, complete in a wooden case Fit JS9 Type 20-25 | 290400 20-25 |
|---|--------------|