

duMONT

Splined push broach HSS Fit JS9, Type: 2A



Order data

Order number	290405 2A
GTIN	662600444013
Item class	29J

Description

Application:

For production of keyways to DIN 6885.

Supplied with:

Broaches including the necessary shims.

Note:

- Broaches for high tensile materials, increased number of passes or special applications available (on request).
- After first and second of three passes, back the broach off slightly – the broach will then align itself.
- Coated broaches and inch size broaches available on request.
- BROACHING PRESSES can be found in Volume 2 (Hand tools and metrology).
- Size 28; 32 and 36 available on request, on short lead times.

Tool material: HSS

Broach length: 127 mm

Keyway width: 2 mm

Keyway depth: 1 mm

for bore \varnothing to DIN 6885: 6 - 8 mm

Broaching length in steel: 6 - 30 mm

necessary broaching force for St50 and max. broaching length: 350 kg

Technical description

Broaching length in steel	6 - 30 mm
Keyway depth	1 mm
Broach length	127 mm
Back width	3.25 mm
for bore \varnothing to DIN 6885	6 - 8 mm
necessary broaching force for St50 and max. broaching length	350 kg
Keyway width	2 mm
Number of passes	1
Tool material	HSS
Type of product	Broach