

## duMONT

### Splined push broach HSS Fit JS9, Type: 3A



#### Order data

Order number	290405 3A
GTIN	662600444020
Item class	29J

#### Description

##### Application:

For production of keyways to DIN 6885.

##### Supplied with:

Broaches including the necessary shims.

##### Note:

- **Broaches for high tensile materials, increased number of passes or special applications available (on request).**
- **After first and second of three passes, back the broach off slightly – the broach will then align itself.**
- **Coated broaches and inch size broaches available on request.**
- **BROACHING PRESSES can be found in Volume 2 (Hand tools and metrology).**
- **Size 28; 32 and 36 available on request, on short lead times.**

Tool material: HSS

Broach length: 127 mm

Keyway width: 3 mm

Keyway depth: 1.4 mm

for bore  $\varnothing$  to DIN 6885: 8 - 10 mm

Broaching length in steel: 6 - 30 mm

necessary broaching force for St50 and max. broaching length: 300 kg

## Technical description

Keyway width	3 mm
Broach length	127 mm
Number of passes	2
Keyway depth	1.4 mm
necessary broaching force for St50 and max. broaching length	300 kg
for bore Ø to DIN 6885	8 - 10 mm
Back width	3.25 mm
Broaching length in steel	6 - 30 mm
Tool material	HSS
Type of product	Broach

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## Accessories

Shim for push broach No. 290405 – 407 Type 3A	290410 3A
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